



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4713-1

Job Sheet 180887



Part No: D4713-1

Job Qty: 50 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-09-11 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Machining-3		
100	Doosan	50 pcs	7/31/18	7/31/18	0.07	5.88	Doosan		
110	QC	50 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Machining-3		
120	QC	50 pcs	7/31/18	7/31/18	0.00	0.00	QC8 Machining-3	1AS	
130	Packaging	50 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-2	5/11 6	
140	QC21-SA	50 Ea	7/31/18	7/31/18	0.00	0.00	QC21	189 21	

Part Op
Descriptions: 100 - TURN AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.250	Delrin Round Bar 1.25" Color: Black	1.5625 ft (.03125 ea)	90-Start up Operation	5070039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR1.250	2	14	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 2:36 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Thermofforming Large Fab ☐ Cross tube Small Fab ☐ Finishing Composite ☐ Water Jet Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		Disposition		MRB (QS1042) Approval	
Description Work Order Deviation				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER :							



Container No: S095336



Part: D4713-1
Job No: 180887
Serial No/Batch: S095336
Revision:
Inspector:
Exp Date:
Instructions:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/23/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐



Work Order:		DISPOSITION				AGAINST DEPARTMENT/PROCESS								Disposition		Completed By									
Part No. _____		Rework Scrap Use-as-is Suspected Unapproved				Skid-tube Machining Thermoforming Large Fab				Cross tube Small Fab Finishing Composite				Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier				Engineering Quality Other		MRB (QS1042) Approval					
NCR No. _____																									
Date: _____		Step #:				QTY Effective:																			
Description Work Order Deviation																		Disposition				Completed By			
																		Lead hand / Supervisor Approval Verification				QC / QA Coordinator Approval			
FAULT CATEGORY																									
Defect																		Power Loss/Surge				Positioned Wrong			
Defect																		Folio/Program				Outside Dimensions			
Defect																		Grain				Over/Under tolerance			
Defect																		Weld				Part Incorrect			
Defect																		Wrong Stock Pulled				Part Lost/Missing			
Defect																		Out of Sequence				Part Moved			
Defect																		Off-set				Drawing			
Defect																		Misaligned				Finish			
Defect																		Fit/Function				Misread			
Defect																		Misaligned/off center				Turning Sequence			